# Andhra Pradesh State Council of Higher Education

#### **Notations:**

**Help Button:** 

**Show Reports:** 

- 1.Options shown in green color and with ✓ icon are correct.
- 2.Options shown in red color and with **x** icon are incorrect.

Question Paper Name :	Mechanical Engineering 29th May 2023 Shift		
Duration :	120		
Total Marks :	120		
Display Marks:	No		
Share Answer Key With Delivery Engine :	Yes		
Calculator :	None		
Magnifying Glass Required? :	No		
Ruler Required?:	No		
Eraser Required? :	No		
Scratch Pad Required? :	No		
Rough Sketch/Notepad Required? :	No		
Protractor Required? :	No		
Show Watermark on Console? :	Yes		
Highlighter :	No		
Auto Save on Console?	Yes		
Change Font Color :	No		
Change Background Color :	No		
Change Theme :	No		
Help Button :	No		

No

Show Progress Bar : Is this No No

**Group for Examiner? :** Cant View

**Examiner permission : Show** No

**Progress Bar?:** 

### **Mechanical Engineering**

**Section Id:** 78773223

Section Number:

Mandatory or Optional: Mandatory

Number of Questions: 120 120

**Section Marks:** 

**Enable Mark as Answered Mark for Review and** 

Clear Response :

Maximum Instruction Time :

Is Section Default?:

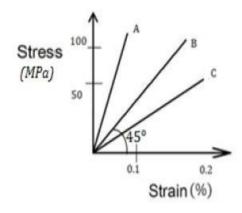
Question Number : 1 Question Id : 7877322641 Display Question Number : Yes Is Question

 ${\bf Mandatory: No\ Calculator: None\ Response\ Time: N.A\ Think\ Time: N.A\ Minimum\ Instruction}$ 

Time: 0

The graph shown below between stress and strain of three different materials A, B, C.

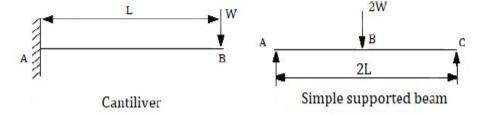
Which of these three is more stiffer?



- Both 'B' and 'C' are stiffer than 'A'
- 'B' is more stiffer
- 3. \* 'C' is more stiffer
- 'A' is more stiffer

Question Number : 2 Question Id : 7877322642 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The following are the free-body diagrams for cantilever beam and simple supported beam. Identify the correct option pertaining to moment and deflection.

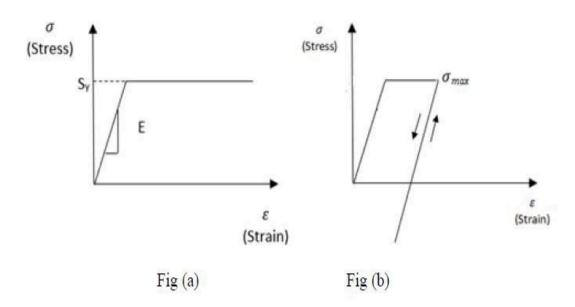


- both moments and deflections are the same
- moments of both cases are same
- deflections for both cases are same

4. \*\*

Question Number : 3 Question Id : 7877322643 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify the type of stress strain curve in order.



#### **Options:**

Fig (a) - Elastic-Perfectly plastic material

Fig (b) - Pure elastic material

Fig (a) - Pure Plastic material

2. ¥ Fig (b) – No yielding

Fig (a) - Elastic-Perfectly plastic material

3. Fig (b) - Yielding on first cycle

Fig (a) - Pure elastic material

Fig (b) - Yielding on first cycle

Question Number : 4 Question Id : 7877322644 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

In which heat treatment process steel can achieve highest strength with extremely hard state

#### Options:

Time: 0

1. v quenched steel

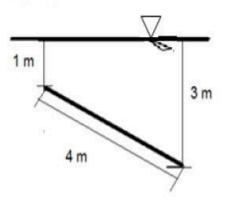
tempered steel

annealed steel

4. \* normalized steel

Question Number : 5 Question Id : 7877322645 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The greatest and the least depth of a circular plate of 4 m diameter from the free surface of water are 3 m and 1 m respectively as shown in the figure below. What will be the total pressure in (kN) on the plate?



#### Options:

1 23

2 185

3. **2**46

308 4. **\*** 

Question Number : 6 Question Id : 7877322646 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In a rolling process, if the velocity of roll surface  $(V_r)$  is 25 m/sec, 20 m/sec is the velocity of the material at the entrance  $(V_0)$  and 50 m/sec is the exit velocity of the roll  $(V_1)$  then the forward slip is \_\_\_\_\_\_.

#### Options:

0.5 %

1. 34

Question Number : 7 Question Id : 7877322647 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In a Brayton cycle band power plant, the air at the inlet is at 27°C 0.1 MPa. The pressure ratio is 6.25 and the maximum temperature is 800°C. Find the compressor work per kg of air. [Take  $\gamma = 1.4$  and  $C_P = 1.005 \, kJ/kgK$ ]

Question Number : 8 Question Id : 7877322648 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

A PERT network has 9 activities on its critical path. If the standard deviation of each activity on the critical path is 3, the standard deviation of the critical path is

#### Options:

1. 🕦

2. 🗸

3 💌 81

27 4. \*

Question Number : 9 Question Id : 7877322649 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Maximize z = 4x + 6y subject to  $3x + 2y \le 12$   $x + y \ge 2$  $x, y \ge 0$ 

**Options:** 

24 at (6,0)

```
36 at (0,6)
3. x 24 at (0,4)
4. * 16 at (4,0)
Question Number: 10 Question Id: 7877322650 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
When two shafts are neither parallel nor intersecting, power can be transmitted by using
Options:
1. a pair of spur gears
    a pair of helical gears
3. an Oldham's coupling
4. a pair of spiral gears
```

Question Number : 11 Question Id : 7877322651 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If  $\frac{\omega}{\omega_n} = \sqrt{2}$ , where  $\omega$  is the frequency of excitation and  $\omega_n$  is natural frequency of vibrations then the transmissibility of vibrations will be

#### **Options:**

- 0.5
- 2. 🗸 1.0
- 3. 💥 1.5
- 2.0

Question Number : 12 Question Id : 7877322652 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The critical speed of a rotating shaft depends upon

- 1. 🔉 mass
- 2. 💥 stiffness
- 3. mass and stiffness
- mass, stiffness and eccentricity

Question Number : 13 Question Id : 7877322653 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In order to draw the acceleration diagram, it is necessary to determine the Coriolis component of acceleration in the case of

#### **Options:**

- crank and slotted lever quick return mechanism
- slider-crank mechanism
- four bar mechanism
- 4. \* pantograph

Question Number : 14 Question Id : 7877322654 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The total number of instantaneous centres for a mechanism consisting of 'n' links is

$$\frac{n-1}{2}$$

$$\frac{n(n-1)}{2}$$

Question Number: 15 Question Id: 7877322655 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In a single slider four-bar linkage when the slider is fixed, it forms a mechanism of

#### **Options:**

4. \*

Question Number : 16 Question Id : 7877322656 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The equation of motion for a damped viscous vibration is  $3\ddot{x} + 9\dot{x} + 27x = 0$ The damping factor is

# Options: 1. 🗝 0.25 2. 🗸 0.50 3. 🗶 0.75 4. 🗶 1.00 Question Number: 17 Question Id: 7877322657 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 If the annular wheel of an epicyclic gear train has 100 teeth and the planet wheel has 20 teeth, the number of teeth on the sun wheel is Options: 80 1. 🕱 2. 🗸 60

40

20

3. 💥

4. 💥

Question Number: 18 Question Id: 7877322658 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

In case of free vibrations with viscous damping, the damping force is proportional to

#### Options:

the displacement

2. w the velocity

the acceleration

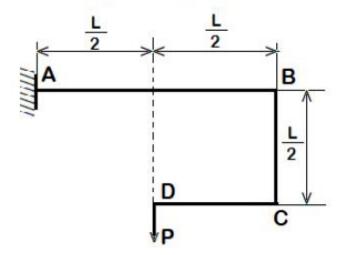
the natural frequency

Question Number: 19 Question Id: 7877322659 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

A rectangular section beam subjected to a bending moment M varying along its length is required to develop same maximum bending stress at any cross-section. If the depth of the section is constant, then its width will vary as

Question Number : 20 Question Id : 7877322660 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A beam subjected to a load 'P' is shown in the figure below:



The bending moment at the support 'A' of the beam will be

4. × Zero

Question Number: 21 Question Id: 7877322661 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The number of independent elastic constants required to express the stress – strain relationship for a linearly elastic isotropic material is

#### **Options:**

- one one
- two 2. ✓
- 3. \* three
- four

Question Number : 22 Question Id : 7877322662 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A hollow shaft of the same cross - section area and material as that of a solid shaft, transmits

#### Options:

1. \* same torque

2. \* lesser torque

3. ✓ more torque

cannot be predicted

Question Number : 23 Question Id : 7877322663 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A double fillet welded joint with parallel fillet weld of length 'L' and leg 'B' is subjected to a tensile force 'P'. Assuming uniform shear stress distribution, the shear stress in the weld is given by

#### Options:

$$\frac{\sqrt{2}P}{BL}$$

$$3. \checkmark \frac{P}{\sqrt{2}BL}$$

$$\frac{2P}{BL}$$

4. 💥

Question Number : 24 Question Id : 7877322664 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In the assembly of shaft, pulley and key, the weakest number is

#### Options:

- pulley
- 2. **✓** key
- shaft

pulley and key

4. 💥

Question Number : 25 Question Id : 7877322665 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In a multiple disc clutch, if there are 6 discs on the driving shaft and 5 discs on driven shaft, the number of pairs of contact surfaces will be equal to

#### Options:

11

2. \*\*

```
3. 10
4. 22
```

Question Number : 26 Question Id : 7877322666 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The rivet head used for boiler plate sinding is usually

#### Options:

1. snap head

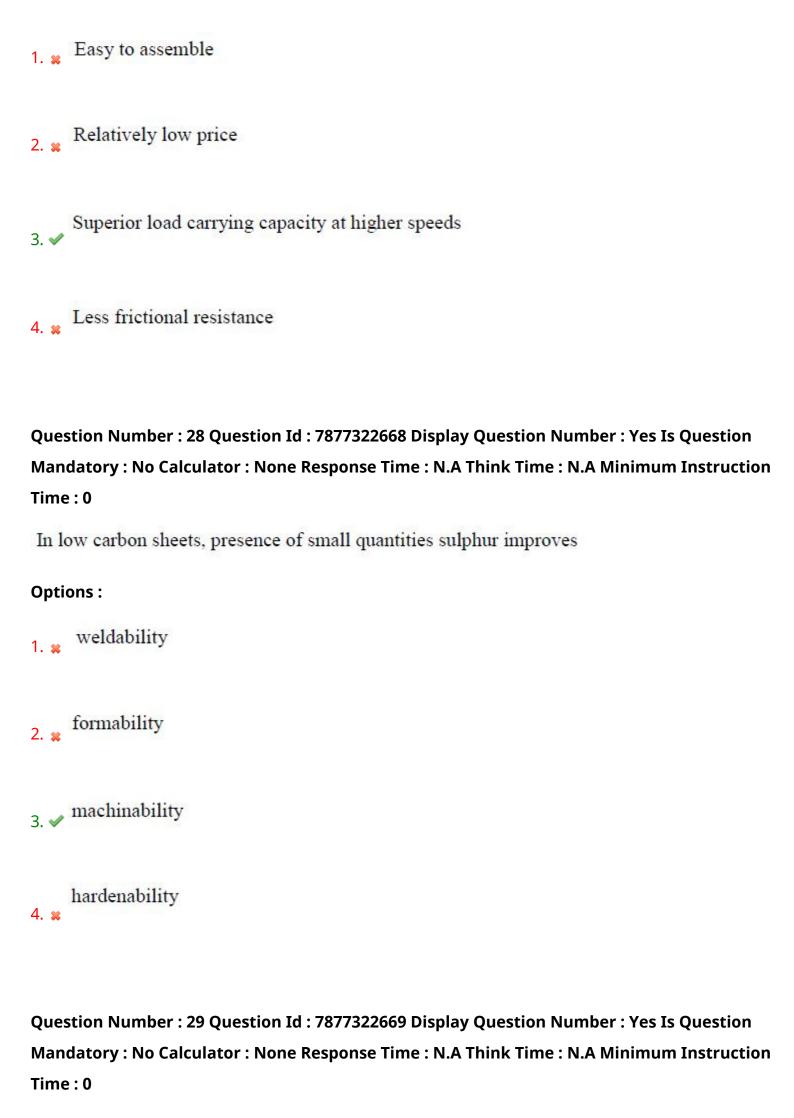
pan head

counter sink head

conical head

Question Number : 27 Question Id : 7877322667 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

What is the main advantage of hydrodynamic bearing over roller bearing?



Martensite is a supersaturated solution of carbon in

0	pt	ioı	ns	
_	_			ч

- alpha iron
- beta iron
- 3. 💥 gamma iron
- delta iron

Question Number: 30 Question Id: 7877322670 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The correct sequence of elements of 18-4-1 HSS tool is

#### Options:

4. 🖼

Question Number : 31 Question Id : 7877322671 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Single point thread cutting tool should ideally have

#### **Options:**

- 1. zero rake
- 2. ✓ positive rake
- negative rake
- 4. \* normal rake

Question Number : 32 Question Id : 7877322672 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Directional solidification in casting can be improved by using

- 1. chills and chaplets
- 2. v chills and padding
- chaplets and padding

chills, chaplets and padding

Question Number: 33 Question Id: 7877322673 Display Question Number: Yes Is Question

Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

Consider the following ingredients used in moulding.

- (a) dry silica sand
- (b) clay
- (c) phenol formaldehyde (d) sodium silicate

Those used for shell moulding casting include

**Options:** 

1. \* (a), (b), and (d)

2. **a** (b), (c) and (d)

3. **✓** (a) and (c)

(a), (b), (c) and (d)

Question Number: 34 Question Id: 7877322674 Display Question Number: Yes Is Question

Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

In orthogonal cutting, the depth of cut is 0.5 mm at a cutting speed of 2 m/s. If the chip thickness is 0.75 mm, the chip velocity is

```
1. 3 m/s
     2 \, \text{m/s}
2. 💥
     2/5 \text{ m/s}
3. 💥
     3 \text{ m/s}
Question Number: 35 Question Id: 7877322675 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
 The most influential element on tool life is
Options:
nose radius
    cutting speed
3. * depth of cut
     feed
```

Question Number : 36 Question Id : 7877322676 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A cup of 10 cm height and 5 cm diameter is to be made from a sheet metal of 2mm thickness. The number of deductions necessary will be

#### Options:

- 1. \* one
- 2. 💥 two
- 3. v three
- 4. **\*** four

Question Number : 37 Question Id : 7877322677 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following process does not cause tool wear.

#### Options:

- USM
- 2. **✓** ECM

**EDM** 

3. 💥

## 4. \* AMM

Question Number : 38 Question Id : 7877322678 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In metal cutting operation, the approximate ratio of heat distributed among chip, tool and work, in that order is

#### Options:

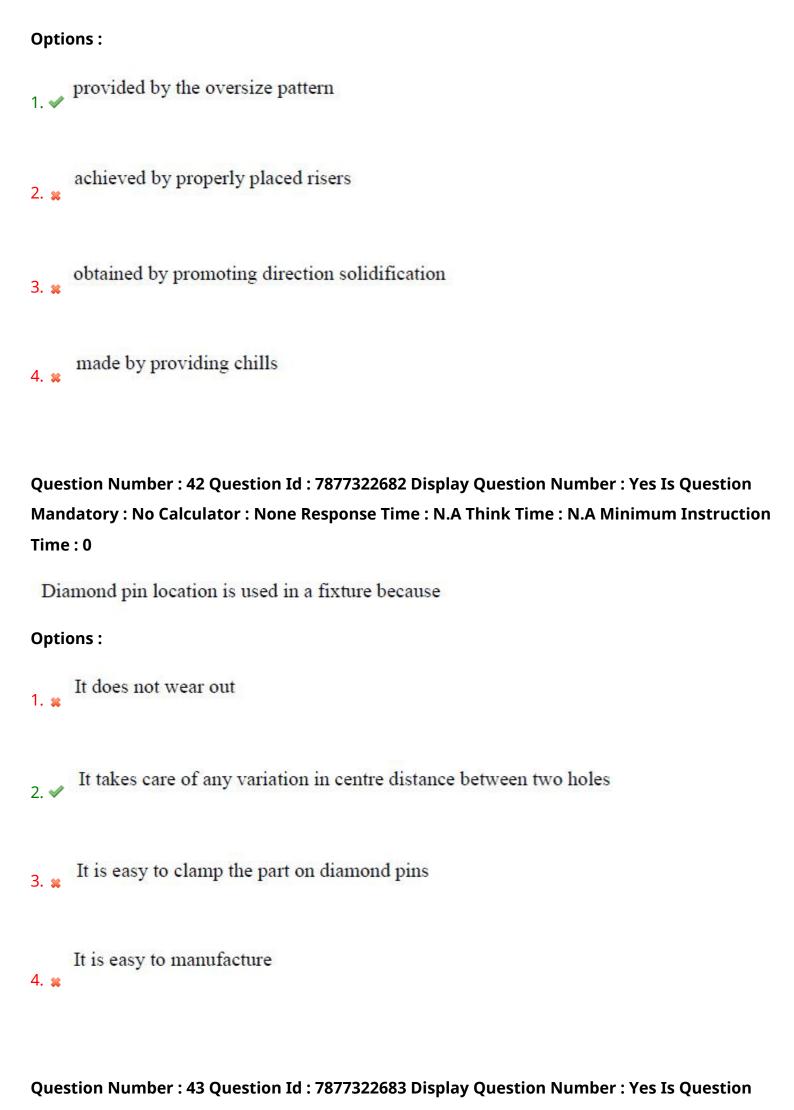
Question Number : 39 Question Id : 7877322679 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The bending force required for V-bending, U-bending and Edge bending will be in the ratio of

```
2:1:0.5
3. * 1:2:1
    1:1:1
Question Number: 40 Question Id: 7877322680 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
 Which one of the following processes results in the best accuracy of the hole made?
Options:
1. * drilling
2. reaming
3. * broaching
4. * boring
Question Number: 41 Question Id: 7877322681 Display Question Number: Yes Is Question
```

Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction
Time : 0

In solidification of metal during casting compensation for solid contraction is



 ${\bf Mandatory: No\ Calculator: None\ Response\ Time: N.A\ Think\ Time: N.A\ Minimum\ Instruction}$ 

Time: 0

In a tool life test doubling the cutting speed reduces the tool life is  $\frac{1}{8}$  of the original.

The Taylor's tool life index is

#### **Options:**

4. 💥

Question Number : 44 Question Id : 7877322684 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In rolling process, roll separating force can be decreased by

- 1. reducing the roll diameter
- increasing the roll diameter

```
3. ★ providing back-up rolls
     increasing the friction between rolls and the metal
4. 🕿
Question Number: 45 Question Id: 7877322685 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
 Dry and compressed air is used as cutting fluid for machining
Options:
1. steel
aluminium
cast iron 3. ✓
    brass
Question Number: 46 Question Id: 7877322686 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
 Scab is a
Options:
1. sand casting defect
```

2. machining defect 3. welding defect 4. forging defect Question Number: 47 Question Id: 7877322687 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 Which one of the following sets of elements are quick – acting clamping elements for fixtures? **Options:** 1. wedge and cam 2. 

✓ cam and toggle toggle and wedge 4. \* wedge, cam and toggle Question Number: 48 Question Id: 7877322688 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 Which one of the following is the correct expression for the Merchant's machinability

constant? (where  $\emptyset$  = shear angle,  $\gamma$  = friction angle, and  $\alpha$  = rake angle)

#### **Options:**

1. 
$$\checkmark$$
  $2\emptyset + \gamma - \alpha$ 

$$2\emptyset - \gamma + \alpha$$

$$2\emptyset - \gamma - \alpha$$
 3. \*

$$\emptyset + \gamma + \alpha$$

Question Number: 49 Question Id: 7877322689 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Which of the following is an interference fit?

- 1. \* push fit
- 2. \* running fit
- sliding fit
- shrink fit

Question Number : 50 Question Id : 7877322690 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The M and E - system in metrology are related to measurement of

#### **Options:**

- screw threads
- flatness
- angularity
- 4. ✓ surface finish

Question Number : 51 Question Id : 7877322691 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

According to the principle of location in jigs and fixtures, how many degrees of freedom are to be eliminated to have a body fixed in space

- 1. \* 3
- 2. 💥
  - 5

4. **≥** 6

Question Number : 52 Question Id : 7877322692 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following is clearance fit?

#### **Options:**

Ø 
$$H50^{+0.015}_{+0.005}$$
 h  $50^{-0.010}_{+0.000}$ 

Ø 
$$H50^{+0.010}_{+0.000}$$
 h  $50^{+0.025}_{+0.015}$ 

$$0 H50_{+0.000}^{-0.015} h 50_{+0.005}^{+0.025}$$

$$\emptyset$$
  $H50^{-0.010}_{-0.000}$   $h$   $50^{+0.030}_{+0.005}$ 

Question Number : 53 Question Id : 7877322693 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

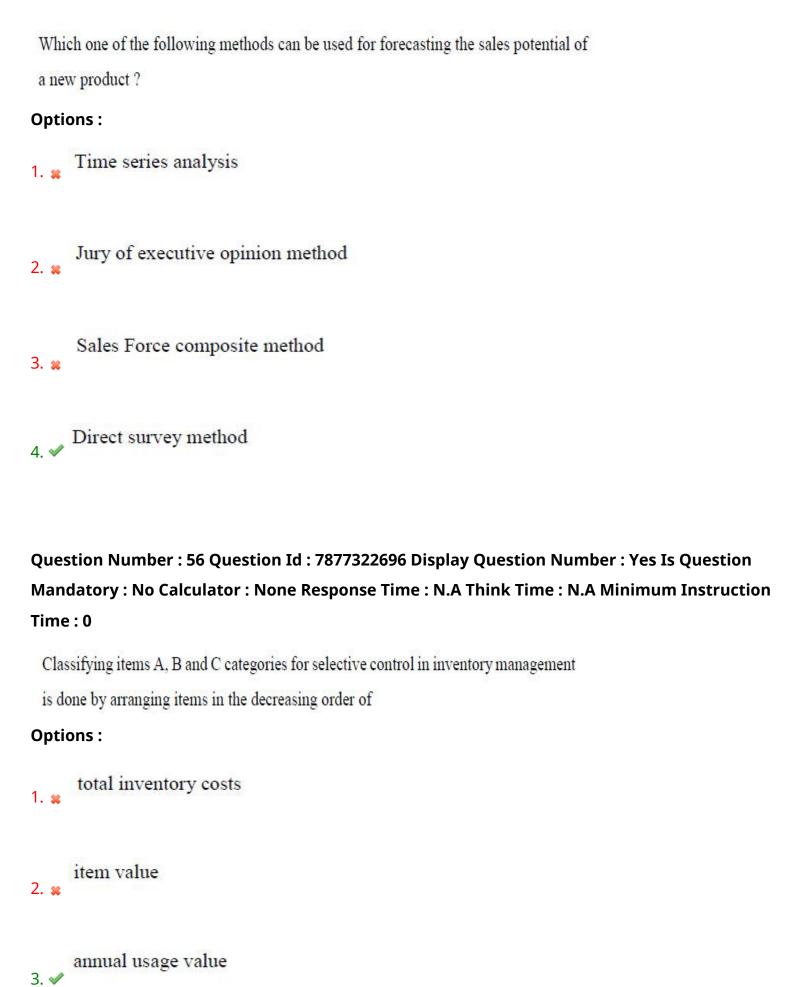
Which one of the following methods is used for the manufacture of collapsible toothpaste tubes?

#### Options:

1. / Impact extrusion

Direct extrusion Deep drawing 3. 💥 Piercing Question Number: 54 Question Id: 7877322694 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 A fit on a hole – shaft system is specified as H7 –S6. The type of fit is Options: Clearance fit Running fit (sliding) Transition fit Interference fit

Question Number : 55 Question Id : 7877322695 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0



item demand

Question Number: 57 Question Id: 7877322697 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In inventory control theory, the Economic Order Quantity (EOQ) is

#### **Options:**

- average level of inventory
- 2. ✓ optimum lot size
- lot size corresponding to break even analysis
- capacity of warehouse

Question Number : 58 Question Id : 7877322698 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The routing function in a production system design is concerned with

- Manpower utilization
- Machine utilization
- Quality assurance of the product

4. ✓ Optimizing material flow through the plan

Question Number: 59 Question Id: 7877322699 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Consider the following Linear programming problem:

Max. 
$$Z = 2A + 3B$$
  
subject to  $A + B \le 10$ ,  
 $4A + 6B \le 30$ ,  
 $2A + B \le 17$ ,  
 $A, B \ge 0$ 

What can one say about the solution

# Options:

Time: 0

- 1. It may contain alternative optima
- The solution will be unbounded
- The solution will be degenerate
- It cannot solve by simplex method

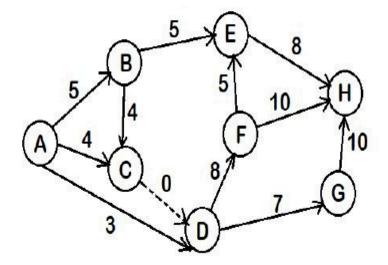
Question Number : 60 Question Id : 7877322700 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction For a M/M/1 :  $\infty$  / FCFS Queue, the mean arrival rate is equal to 10 per hour and the mean service rate is 15 per hour. The expected queue length is

# Options:

- 1. 🗸 1.33
- 2. 1.53
- 3. \* 2.75
- 3.20 4. \*

Question Number : 61 Question Id : 7877322701 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

For the network shown in the given figure, the earliest expected completion time of the project is



# Options:

26 days

```
27 days

2. **

30 days

indeterminable

4. **
```

Question Number : 62 Question Id : 7877322702 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In PERT analysis critical activity has

### Options:

maximum float

zero float

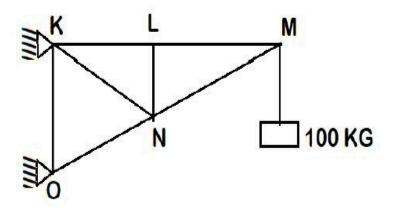
maximum cost

4. minimum cost

Question Number: 63 Question Id: 7877322703 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

#### Time: 0

A figure shows a pin – joined plane truss loaded at the point 'M' by hanging a mass of 100 kg. The member LN of the truss is subjected to a load of



### Options:

1. 🗸 zero

490 N in compression

981 N in compression

981 N tension

Question Number : 64 Question Id : 7877322704 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A stream-line and an equipotential line in a flow field

# Options:

are parallel to each other

2. ✓ are perpendicular to each other
3. \* intersect at an acute angle
4. \* are identical
Question Number: 65 Question Id: 7877322705 Disp

Question Number: 65 Question Id: 7877322705 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Consider steady laminar incompressible anti-symmetric fully developed viscous flow through a straight circular pipe of constant cross – sectional area at a Reynolds number of 5. The ratio of inertia force to viscous force on a fluid particle is

### Options:

- 1. 🗸 5
- 2. 💥 1/5
- 3. 💥 zero
- 4. x infinite

Question Number : 66 Question Id : 7877322706 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

#### Time: 0

A fluid flow is represented by the velocity field  $\vec{V} = ax \vec{\imath} + ay \vec{\jmath}$ , where 'a' is a constant. The equation of streamline passing through a point (1, 2) is

# Options:

$$x - 2y = 0$$

$$2x + y = 0$$

$$3. \checkmark 2x - y = 0$$

$$x + 2y = 0$$

Question Number: 67 Question Id: 7877322707 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The SI unit of Kinematic Viscosity( $\vartheta$ ) is

$$\frac{m^2}{s}$$

$$\frac{kg}{m-s}$$

$$\frac{m}{s^2}$$

$$\frac{m^3}{s^2}$$

4. 🛚

Question Number : 68 Question Id : 7877322708 Display Question Number : Yes Is Question

Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

As the temperature increases, the thermal conductivity of a gas

### Options:

- 1. increases
- 2. decreases
- 3. remains constant
- increases up to a certain temperature and then decreases

Question Number : 69 Question Id : 7877322709 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A reversed cannot cycle refrigerator maintains a temperature of  $-5^{\circ}C$ . The ambient air temperature is  $35^{\circ}C$ . The heat gained by the refrigerator at a continuous rate is 2.5 KJ/s. The power (in Watt) required to pump this heat out continuously is

### Options:

1. 🗸

- 370.13 kW
- 3. × 371.13 kW
- 4. × 369.13 kW

Question Number: 70 Question Id: 7877322710 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The maximum theoretical work obtainable, when a system interacts to equilibrium with a reference environment, is called

- entropy
- enthalphy
- exergy
- rothalphy

Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction
Time: 0
Which one of the following is a CFC refrigerant?
Options:
1. * R744
2. <b>x</b>
3. V R502
R718 4. **
Question Number : 72 Question Id : 7877322712 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0
In order to have maximum power from a Pelton turbine, the bucket speed must be
Options :
1. * equal to the jet speed
2.  ✓ equal to half of the jet speed
equal to twice the jet speed  3. **

# 4. \* independent of the jet speed

Question Number : 73 Question Id : 7877322713 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A long thin walled cylindrical shell, closed at both ends, is subjected to an internal pressure. The ratio of the hoop stress to longitudinal stress developed in the shell is

### Options:

- 1. \* 0.5
- 2. \*\*
- 3. 🗸 2.0
- 4. \* 4.0

Question Number : 74 Question Id : 7877322714 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

For an opaque surface, the absorptivity  $(\alpha)$ , transmission  $(\tau)$  and reflectivity  $(\rho)$  are related by the equation

$$\alpha + \rho = \tau$$

$$\rho + \alpha + \tau = 0$$

$$\alpha + \rho = 1$$

$$\alpha + \rho = 0$$

Question Number : 75 Question Id : 7877322715 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

Which one of the following configurations has the highest fin effectiveness?

# Options:

1. Thin, closely spaced fins

Thin, Widley spaced fins

Thick, Widley spaced fins

Thick, closely spaced fins

Question Number : 76 Question Id : 7877322716 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

An ideal gas of mass 'm' and temperature  $T_1$  undergoes a reversible isothermal process from an initial pressure  $P_1$  to final pressure  $P_2$ . The heat loss during the process is Q. The entropy changes  $\Delta S$  of the gas is

# Options:

$$mRln\left(\frac{P_2}{P_1}\right)$$

$$2. \checkmark mRln \left(\frac{P_1}{P_2}\right)$$

$$mRln\left(\frac{P_2}{P_1}\right) - \frac{Q}{T_1}$$

Zero

Question Number : 77 Question Id : 7877322717 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Heat and work is

- intensive properties
- 2. \* extensive properties
- point functions 3. \*

# path functions

Question Number : 78 Question Id : 7877322718 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

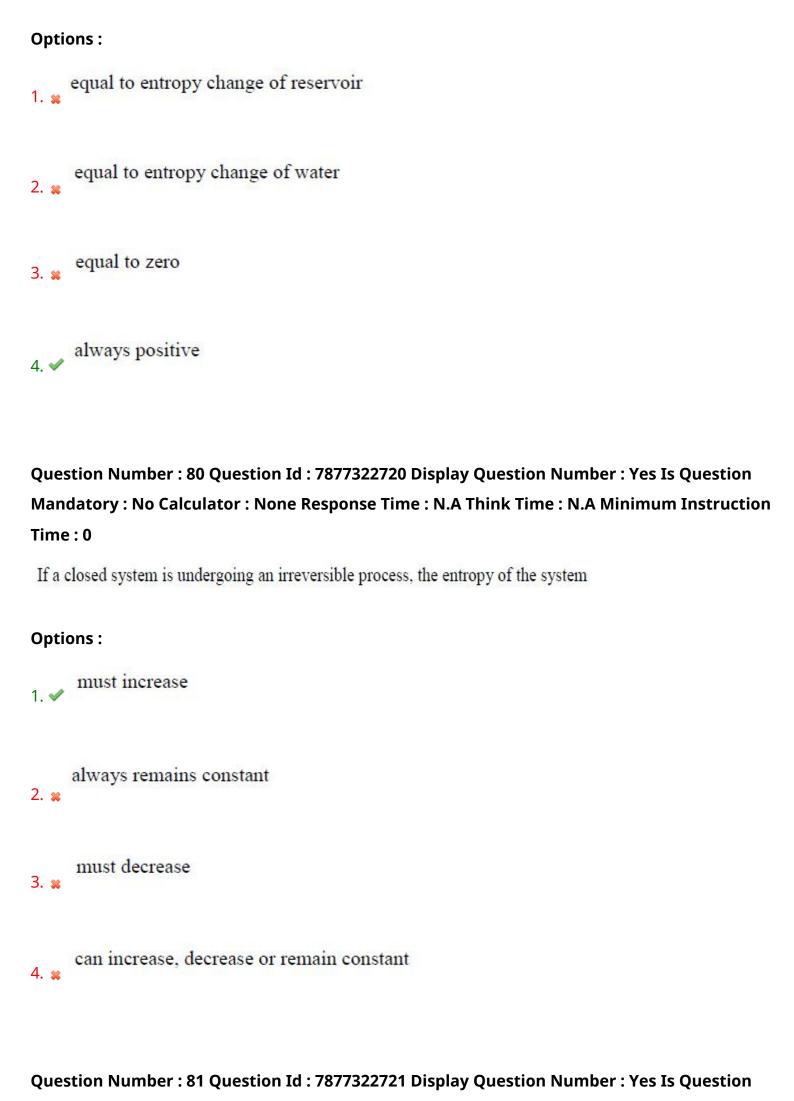
A turbo-charged four stroke injection diesel engine has a displacement volume of  $0.0259 \, m^3$  (25.9L). The engine has an output of 950 kW at 2200 rpm. The mean effective pressure in MPa is closest to

### **Options:**

- 1 🍫 2
- 2. \*\*
- 0.2 3. \*\*
- 0.1 4. ×

Question Number : 79 Question Id : 7877322719 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

One kilogram of water at room temperature is brought into contact with a high temperature reservoir. The entropy change of the universe is



Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction
Time: 0
If a mass of moist air in an airtight vessel is heated to a higher temperature
Options :
specific humidity of the air increases
specific humidity of the air decreases  2. **
relative humidity of the air increases  3. **
relative humidity of the air decreases 4. ✓
Question Number : 82 Question Id : 7877322722 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0
Dew point temperature is the temperature at which condensation begins when the air is cooled at constant
Options:
1. × volume
2. **
3. ✓ pressure

enthalpy

4. 🗶

Question Number : 83 Question Id : 7877322723 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

In the window air conditioner, the expansion device used is

### **Options:**

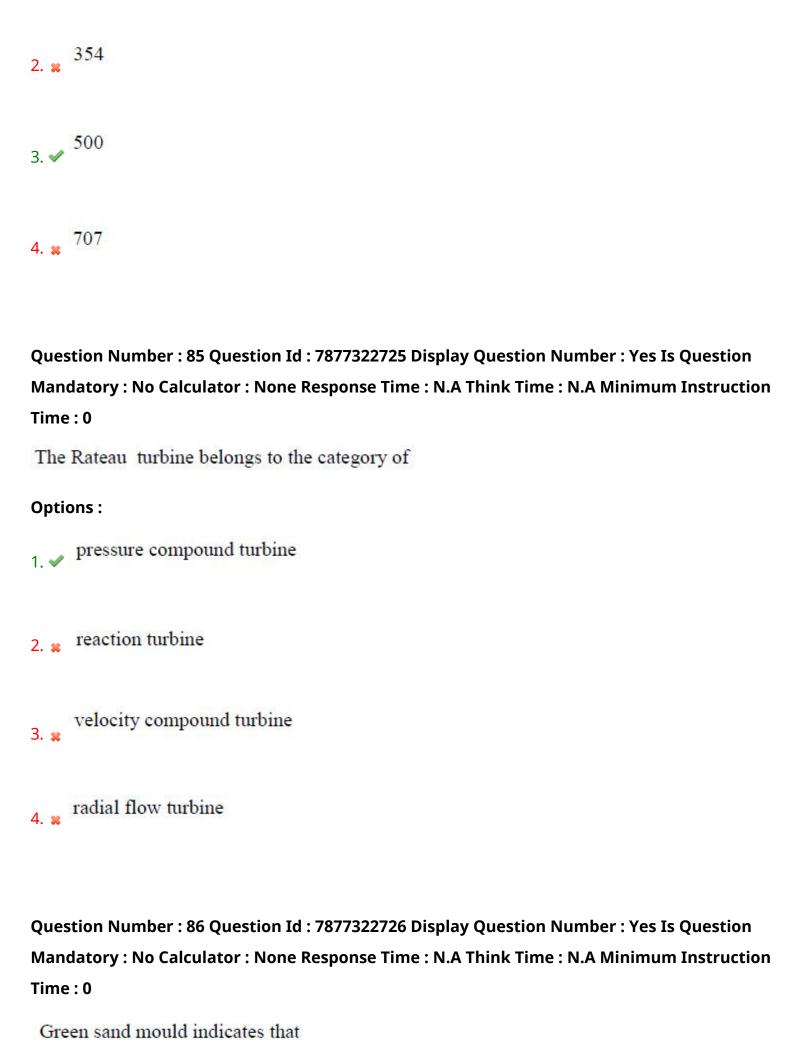
- 1. capillary tube
- thermostatic expansion valve
- automatic expansion valve
- float valve

Question Number : 84 Question Id : 7877322724 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A hydraulic turbine develops 1000 kW power for a head of 40 m. If the head is reduced to 20 m, the power developed in (kW) is

### Options:

1. 🗶 177



1. * polymeric mo	ould has been cured		
2. ✔ mould has be	en totally dried		
hexagonal clo	osed packed		
body centred 4. *	tetragonal		
	87 Question Id : 7877322727 l culator : None Response Time	•	
Time: 0			
Which one of the	following is a solid state join	ning process?	
Options :			
1. * Gas tungsten	arc welding		
2. * Resistance sp	oot welding		
Friction weld	ing		
Submerged as	rc welding		
Question Number :	88 Question Id : 7877322728 I	Display Question Number	: Yes Is Question

 ${\bf Mandatory: No\ Calculator: None\ Response\ Time: N.A\ Think\ Time: N.A\ Minimum\ Instruction}$ 

# Time: 0 Disposable patterns are made of Options: wood 1. 😠 rubber 2. 💥 metal 3. 💥 polystyrene 4. ✔ Question Number: 89 Question Id: 7877322729 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 A built-up-edge is formed while machining Options: ductile materials at high speed 2. ductile materials at low speed brittle materials at high speed 4. \*\*

brittle materials at low speed

Question Number : 90 Question Id : 7877322730 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

Maximum efficiency in reaction turbine is given by

### Options:

$$\begin{array}{c}
2\cos^2\alpha \\
1+\cos^2\alpha
\end{array}$$

$$\frac{1+\cos^2\alpha}{2\cos^2\alpha}$$

$$\frac{1+\cos\alpha}{2\cos\alpha}$$

$$\frac{2\cos\alpha}{1+\cos\alpha}$$

Question Number : 91 Question Id : 7877322731 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

Tool signature are 10, 10, 8, 6, 8, 8, 3 then the side cutting edge angle and nose radius are

Question Number : 92 Question Id : 7877322732 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In laminar flow through a pipe, the Darch-Weisbach friction factor 'f' is given by

$$\begin{array}{c} \frac{3}{16}R_e \\ 4. \ \, \star \end{array}$$

Question Number : 93 Question Id : 7877322733 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Annual demand for a product is 25000 unit. The ordering cost per order is Rs.400 and inventory carrying cost (holding cost) is Rs.20 per unit per year. Find the EOQ.

### Options:

- 2000
- 2. 🗸 1000
- 3. 🔉 800
- 4. 1200

Question Number : 94 Question Id : 7877322734 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Normal rake and orthogonal rake of a turning tool will be same when its

- 1. **≈** Ø = 0
- Ø<sub>1</sub> = 0

$$\lambda = 0$$

Question Number : 95 Question Id : 7877322735 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If the number of links in a mechanism is 6, the number of pairs would be

# Options:

1. **✓** 5

2. 💥 2

1

3. 💥

4

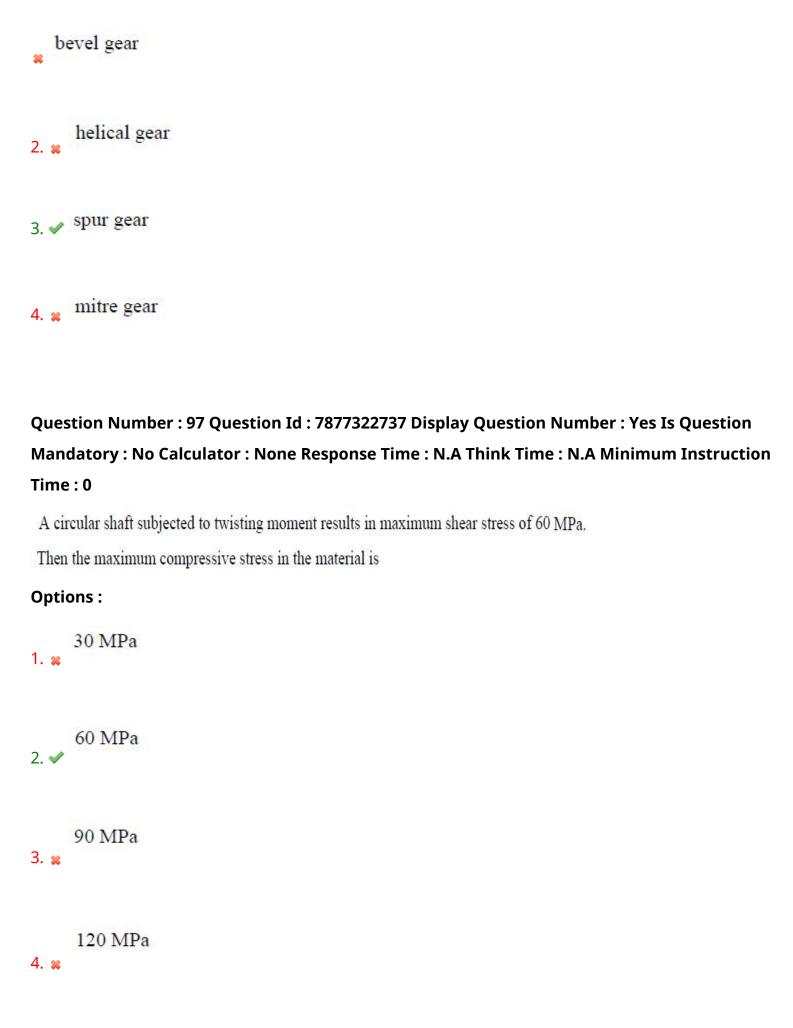
4. 💥

Question Number : 96 Question Id : 7877322736 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Interchangeability is possible only in

### Options:

1.



Question Number : 98 Question Id : 7877322738 Display Question Number : Yes Is Question

# Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A simply supported beam of span 'l' is subjected to a uniformly varying load having zero intensity at the left support and 'w' N/m at the right support. The reaction at the right support is

### Options:

$$\frac{W}{3}$$

Question Number : 99 Question Id : 7877322739 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In a gib and cotter joint, the gib and cotter are subjected to

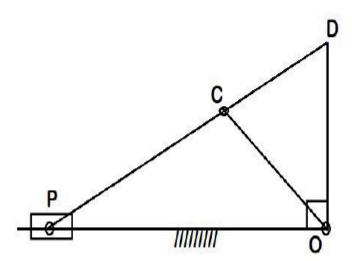
### Options:

1. \* single shear only

double shear only 2. **
single shear and crushing  3. **
double shear crushing 4. ✓
Question Number : 100 Question Id : 7877322740 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0
When a nut is tightened by placing a washer below it then the bolt will be subjected to
Options:
1. ✓ tensile stress
2. * compressive stress
shear stress 3. **
both tensile and shear 4. **
Question Number : 101 Question Id : 7877322741 Display Question Number : Yes Is Question
Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

Figure shows Klein's construction for slider – crank mechanism OCP drawn to full scale. What velocity does 'CD' represent?



# Options:

- Velocity of the crank pin
- Velocity of the piston
- Velocity of the piston with respect to crank pin
- 4. \* Angular velocity to the connecting rod

Question Number : 102 Question Id : 7877322742 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

In a multi-rotor system of torsional vibrations, maximum number of nodes that can occur is

equal to the number of rotors plus one
equal to the number of rotors  3. **
equal to the number of rotors minus one 4.
Question Number : 103 Question Id : 7877322743 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0
Which one of the following is not a ceramic?
Options:
1. * Iron
2.  ✓ Brass
Aluminium 3. **
Steel 4. *
Question Number : 104 Question Id : 7877322744 Display Question Number : Yes Is Question

Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

two

Time: 0
Windows of aeroplane are made of
Options:
1. * PVC
2. ** PTFE
3. ✓ PMMA
4. * PEEK
Question Number: 105 Question Id: 7877322745 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0  In an assembly line, what is the balance delay?
Options :
1. ** line efficiency x 100
2. ✓ 100 – line efficiency (in percentage)
Line efficiency  100

100 - line efficiency

Question Number: 106 Question Id: 7877322746 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Which one of the following is not a technique of Long-Range Forecasting?

### **Options:**

- 1. Market Research and Market Survey
- 2. Delphi
- Collective opinion 3. 💥
- ∠ Correlation and Regression

Question Number: 107 Question Id: 7877322747 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In assignment problem for variable  $X_{ij}$ 

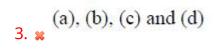
(a) 
$$X_{ij} = 1 \text{ or } 0$$

(b) 
$$\sum_{j=1}^{n} X_{ij} = 1$$

$$(c) \sum_{i=1}^{n} X_{ij} = 1$$

(a) 
$$X_{ij} = 1$$
 or 0 (b)  $\sum_{j=1}^{n} X_{ij} = 1$  (c)  $\sum_{i=1}^{n} X_{ij} = 1$  (d)  $\sum_{i=1}^{j} X_{ij} = 0$ 

Which of these statements are correct



Question Number: 108 Question Id: 7877322748 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

A planar mechanism has 8 links and 10 rotary joints. The number of degrees of freedom of the mechanism is

### Options:

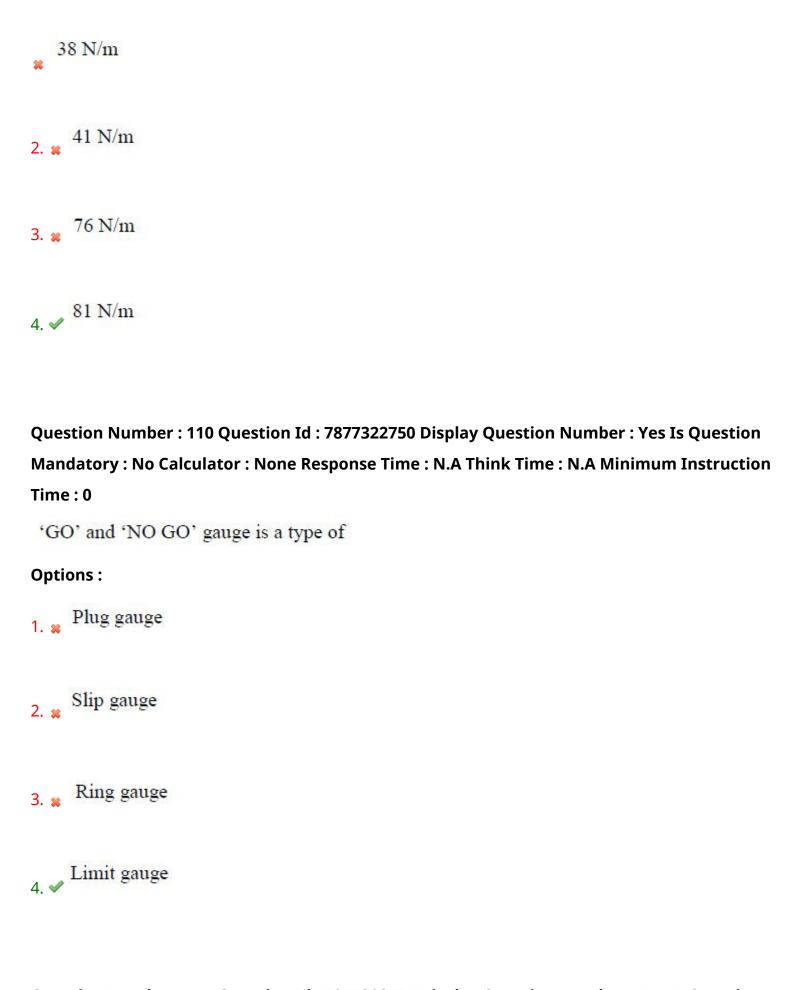
- 1. z Zero
- 2. **O**ne
- 3. **x** Two
- Three

Question Number: 109 Question Id: 7877322749 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

When a mass 1.3kg is attached to a spring and disturbed, the system is observed to exhibit oscillations of frequency 7.9 rad/s. What is the stiffness of the spring?

### Options:

1.



Question Number: 111 Question Id: 7877322751 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Which one of the following infinite series is convergent

Options:

$$\sum_{n=1}^{\infty} \frac{1}{n}$$

$$\sum_{n=1}^{\infty} \left(\frac{4}{3}\right)^n$$
2. \*\*

$$\sum_{n=1}^{\infty} (-1)^n \frac{n^3}{3^n}$$

$$\sum_{n=1}^{\infty} \frac{n^n}{n!}$$

Question Number: 112 Question Id: 7877322752 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The value of  $\iint_S F. ds$ , where  $F(x, y, z) = xye^z \mathbf{i} + xy^2z^3 \mathbf{j} - ye^z \mathbf{k}$  and S is the surface of the box bounded by the coordinate planes and the planes x = 3, y = 2, and z = 1 is

Question Number: 113 Question Id: 7877322753 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Let 
$$f(x,y) = \begin{cases} \frac{x^3y - xy^3}{x^2 + y^2} & \text{if } (x,y) \neq (0,0) \\ 0 & \text{if } (x,y) = (0,0) \end{cases}$$
. The value of  $f_y(0,0)$  is

**Options:** 

Question Number: 114 Question Id: 7877322754 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Solution of 
$$\frac{dy}{dx} + 4y = 20$$
,  $y(0) = 2$  at  $x = 1$  is

**Options:** 

1. \*\*

$$\frac{5e^4-1}{e^4}$$

$$2. \checkmark \frac{5e^4 - 3}{e^4}$$

$$\frac{5e^4-5}{e^4}$$

$$\frac{e^4-1}{e^4}$$

Question Number: 115 Question Id: 7877322755 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Inverse Laplace transform of  $\frac{-s-10}{s^2-s-2}$  is

1. \* 
$$3e^{-t} + 4e^{-2t}$$

$$2. \checkmark 3e^{-t} - 4e^{2t}$$

3. 
$$3e^{-t} + 1$$

$$-3e^{2t} + 4e^{-t}$$

Question Number : 116 Question Id : 7877322756 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A fair coin is tossed n times, if the probability that heads occurs 6 times is equal to the probability that heads occurs 8 times, then n is

### Options:

- 10
- 2. \*\*
- 3. 🗶
- 14

4. 🗸

Question Number: 117 Question Id: 7877322757 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Let X be a normal random variable with mean zero and variance 9. If  $a = P(X \ge 3)$ , then  $P(|X| \le 3)$  is

# Options:

2a

$$1-2a$$

Question Number: 118 Question Id: 7877322758 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

If the system 2x - y + 3z = 2, x + y + 2z = 2, 5x - y + az = b has infinitely many solutions, then the values of a and b are respectively

### Options:

Question Number: 119 Question Id: 7877322759 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The eigenvectors of the matrix 
$$\begin{bmatrix} 1 & 2 \\ 0 & 2 \end{bmatrix}$$
 are written in the form  $\begin{bmatrix} 1 \\ a \end{bmatrix}$  and  $\begin{bmatrix} 1 \\ b \end{bmatrix}$ . Then  $a + b$  is

### Options:

1. \*\*

2

3 💌 1

4. 💥

Question Number : 120 Question Id : 7877322760 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Consider  $\frac{dy}{dx} = 1 + \frac{y}{x}$ ,  $1 \le x \le 2$ , y(1) = 2. The approximate solution of y using the

Euler's method with h = 0.25 at x = 1.5 is

# Options:

1. \* 3.625

2. 💥 3.75

3.55

4. \* 3.125